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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO
10/047,373	01/14/2002	Nang T. Tran	10303US02	6822
7:	590 05/14/2004		EXAM	INER
Attention: Eric D. Levinson RACHUBA,			AURINA T	
Imation Corp. Legal Affairs			ART UNIT	PAPER NUMBER
P.O. Box 64898			3723	
St. Paul, MN	55164-0898		DATE MAILED: 05/14/2004	1

Please find below and/or attached an Office communication concerning this application or proceeding.

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		Application No.	Applicant(s)	
		10/047,373	TRAN ET AL.	
	Office Action Summary	Examiner	Art Unit	
		M Rachuba	3723	
Period fo	The MAILING DATE of this communication app or Reply	pears on the cover sheet with the	correspondence address	
A SH THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. nsions of time may be available under the provisions of 37 CFR 1.1 SIX (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period or the to reply within the set or extended period for reply will, by statute reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	36(a). In no event, however, may a reply be y within the statutory minimum of thirty (30) o will apply and will expire SIX (6) MONTHS from the cause the application to become ABANDO	timely filed days will be considered timely, om the mailing date of this communication. NED (35 U.S.C. § 133).	
Status				
1)🛛	Responsive to communication(s) filed on <u>02 M</u>	larch 2004.		
· · · ·		action is non-final.		
3)□	Since this application is in condition for allowa	nce except for formal matters, p	prosecution as to the merits is	
	closed in accordance with the practice under E	Ex parte Quayle, 1935 C.D. 11,	453 O.G. 213.	
Dispositi	ion of Claims			
5)⊠ 6)⊠ 7)⊠	Claim(s) <u>8-17 and 20-26</u> is/are pending in the 4a) Of the above claim(s) is/are withdraw Claim(s) <u>11,12 and 23</u> is/are allowed. Claim(s) <u>8-10,13-17 and 20-22</u> is/are rejected. Claim(s) <u>24-26</u> is/are objected to. Claim(s) are subject to restriction and/o	wn from consideration.		
Applicati	ion Papers			
9)[The specification is objected to by the Examine	er.		
10)🖂	The drawing(s) filed on 14 January 2002 is/are	: a)⊠ accepted or b)□ object	ed to by the Examiner.	
	Applicant may not request that any objection to the	drawing(s) be held in abeyance. S	Gee 37 CFR 1.85(a).	
11)	Replacement drawing sheet(s) including the correct The oath or declaration is objected to by the Ex			
Priority ι	under 35 U.S.C. § 119			
a)l	Acknowledgment is made of a claim for foreign All b) Some * c) None of: 1. Certified copies of the priority document 2. Certified copies of the priority document 3. Copies of the certified copies of the priority document application from the International Bureausee the attached detailed Office action for a list	s have been received. s have been received in Applicative documents have been rece u (PCT Rule 17.2(a)).	ation No ived in this National Stage	
Attachmen	t(s)	_	,	
	e of References Cited (PTO-892)	4) 🔲 Interview Summa Paper No(s)/Mail		
3) 🔲 Infor	te of Draftsperson's Patent Drawing Review (PTO-948) mation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) r No(s)/Mail Date		I Patent Application (PTO-152)	

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- Claims 8-10, 13-17, 20 and 21 are finally rejected under 35 U.S.C. 103(a) as 2. being unpatentable over Suzuki et al, 5,015,430 in view of lida et al, 5,009,929. '430, as set forth in the previous Office action mailed December 5, 2003, discloses the claimed invention except for the lapping units including at least one lapping film that moves in a direction opposite the motion of the magnetic lap strands, lapping and wiping both surfaces of the strands, the lapping and wiping units adjustably engaging the strands. '430 discloses that the strands are polished by polishing rolls, hard blades or the like. '929, in a magnetic tape polishing device, teaches that it is old and well known to polish or treat magnetic strands with an abrasive lapping film that moves in a direction opposite the motion of a magnetic web; to lap and wipe both surfaces of the web; and the lapping film adjustably engaging the web (the speed of the lapping film can be adjusted within a range of 1 to 3 cm/min.) and the wiping units adjustably engaging the web (the speed of the wiping fabric being between 0.5 and 10 cm/min.). It would have been obvious to one of ordinary skill in the art to have provided '430 with the lapping tape and the lapping and wiping stations for both sides of the strands as taught by '929, column 6, lines 3-14, and lines 49-64; column 7, lines 1-26, and lines 35

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through column 8, lines 65; and column 9, lines 23-33, to remove protrusions from both surfaces, preventing damage to the strand when rolled. Note that '929 suggests that the web may be slit into strands, and then lapped and wiped but does not disclose how the system would be set up for two different strand paths, as that shown by '430.

Allowable Subject Matter

- 3. Claims 11, 12 and 23 are allowed.
- 4. Claims 24-26 are objected to as being dependent upon a rejected base claim, but would be allowable if rewritten in independent form including all of the limitations of the base claim and any intervening claims.

Response to Arguments

5. Applicant's arguments with respect to claims 8-10, 13-22 and 24-26 have been considered but are moot in view of the new ground(s) of rejection. '929 clearly teaches the use of the lapping and wiping systems claimed. Regarding the limitations drawn to the lapping and wiping units "adjustably engaging" the strands, if applicant has a different type of adjustment than the one used to reject the limitations, he should claim it. As broadly claimed, "929 teaches the lapping and wiping units adjustably engaging the strands, in that the speeds of the lapping and wiping units can be adjusted.

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Conclusion

6. Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

7. Any inquiry concerning the content of this communication or earlier communications from the examiner should be directed to M. Rachuba whose telephone number is (703) 308-1361. The examiner can normally be reached on Monday through Friday from 8:30 AM to 4:00 PM. Any inquiries concerning other than the content of this and previous communications, such as missing references or filed papers not acknowledged, should be directed to the Customer Service Representative, Tech Center 3700, (703) 306-5648.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Joseph Hail, can be reached on (703) 308-2687.

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In lieu of mailing, it is encouraged that all formal responses be faxed to 703-872-9306.

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the Group receptionist whose telephone number is (703) 308-1148.

M. RACHUBA
PRIMARY PATENT EXAMINER
ART UNIT 3723

mtr May 13, 2004